



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D350-578-011**  
**Job Sheet 169429**



**Part No:** D350-578-011

**Job Qty:** 4 ea

**Part Name:** AS350/AS355 Bearpaws



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 12/11/17

**Job Tracking No:**

**Due Date:** 12/22/17

**Created By:** Mario Poulin

**Type:** SOLD

**Description:**

**Customer:** Airbus Helicopters Chile SpA (CEUR013)

Jose Arrieta 7808 La Reina SG Santiago, Chile ph:011 56 2 413 43 00

**Note:** DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                               |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------------------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                                        |
| 90    | Start up Operation | 4 Ea  |            | 12/22/17 | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | JLP<br>KMP<br>AT<br>SMP<br>AD<br>fg014 |
| 160   | Packaging          | 4 pcs |            | 12/22/17 | 0.00      | 0.00    | Packaging1-3          |           |                                        |
| 170   | QC                 | 4 pcs |            | 12/22/17 | 0.00      | 0.00    | QC4                   |           |                                        |
| 175   | DC                 | 4 pcs |            | 12/22/17 | 0.00      | 0.00    | DC                    |           |                                        |
| 180   | Packaging          | 4 pcs |            | 12/22/17 | 0.00      | 0.00    | Packaging3-1          |           |                                        |
| 190   | QC21-FG            | 4 Ea  |            | 12/22/17 | 0.00      | 0.00    | QC21                  |           |                                        |

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006

Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-011

### Job Allocations

| Operation             | Component Part        | Required | Inventory | Allocated | Std Qty |
|-----------------------|-----------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | AN4-16A 5026507       | 48 ✓     | 529       | 0         | 0       |
|                       | D2432 5026523         | 8 ✓      | 22        | 0         | 0       |
|                       | D2529 5026508         | 48 ✓     | 1,672     | 0         | 0       |
|                       | D3601-1 5026530       | 48 ✓     | 272       | 0         | 0       |
|                       | 5026579 D4011-1       | 24 ✓     | 144       | 0         | 0       |
|                       | D4012-1 5026503       | 24 ✓     | 176       | 0         | 0       |
|                       | MS21042L4 5026504     | 48 ✓     | 4,000     | 0         | 0       |
|                       | NAS1149D0463J 5026506 | 48 ✓     | 4,249     | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 12/22/17 7:46 AM dart.lacelle.linda

PAGE 1 OF 1

**Part Number:** D350-578-011

Description: BEARPAW

[illegible]

**DART**  
AEROSPACE  
**S026680**



**AS350/AS355 Bearpaws**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: [sales@dartaero.com](mailto:sales@dartaero.com)  
[www.dartaerospace.com](http://www.dartaerospace.com)

**PART NO: D350-578-011**  
**Revision:**  
**Operation: Start up Operation**  
**Change No: CHG006**

**Mfg Date: 12/22/17**  
**Job No: 169429**



## 5.0 PARTS LIST

## 5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

| Qty<br>-011 | Qty<br>-013 | Qty<br>-015 | Qty<br>-017 | Qty<br>-021 | Qty<br>-031 | Part Number   | Description                   |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-------------------------------|
| X           |             |             |             |             |             | D350-578-011  | BEARPAW INSTALLATION          |
|             | X           |             |             |             |             | D350-578-013  | BEARPAW INSTALLATION          |
|             |             | X           |             |             |             | D350-578-015  | BEARPAW INSTALLATION          |
|             |             |             | X           |             |             | D350-578-017  | BEARPAW INSTALLATION          |
|             |             |             |             | X           |             | D350-578-021  | BEARPAW INSTALLATION          |
|             |             |             |             |             | X           | D350-578-031  | WEARPLATE KIT                 |
| 2           |             |             |             |             |             | D2432F        | Bearpaw                       |
|             |             | 2           |             |             |             | D2432-3       | Bearpaw                       |
| 12          | 12          | 12          | 12          | 12          |             | D2529         | Washer                        |
|             |             |             |             | 2           |             | D2672F        | Bearpaw                       |
| 12          | 12          | 12          | 12          | 12          |             | D3601-1       | Radius Block (Replaces D2274) |
|             |             |             |             |             | 2           | D3859-041     | Wearplate                     |
| 6           | 6           | 6           | 6           | 6           |             | D4011-1       | Clamp (Replaces D2438)        |
| 6           | 6           | 6           | 6           | 6           |             | D4012-1       | Cushion (Replaces D2182B050)  |
|             | 2           |             |             |             |             | D4297-1       | Bearpaw                       |
|             |             |             | 2           |             |             | D4297-3       | Bearpaw                       |
| 12          | 12          |             |             | 12          | 12          | AN4-16A       | Bolt                          |
|             |             | 12          | 12          |             | 12          | AN4-17A       | Bolt                          |
| 24          | 24          | 24          | 24          | 24          | 24          | NAS1149D0463J | Washer                        |
| 12          | 12          | 12          | 12          | 12          | 12          | MS21042L4     | Nut (or MS21042-4)            |

## 5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

| Qty<br>-111 | Qty<br>-113 | Qty<br>-115 | Qty<br>-117 | Qty<br>-121 | Part Number  | Description          |
|-------------|-------------|-------------|-------------|-------------|--------------|----------------------|
| X           |             |             |             |             | D350-578-111 | BEARPAW INSTALLATION |
|             | X           |             |             |             | D350-578-113 | BEARPAW INSTALLATION |
|             |             | X           |             |             | D350-578-115 | BEARPAW INSTALLATION |
|             |             |             | X           |             | D350-578-117 | BEARPAW INSTALLATION |
|             |             |             |             | X           | D350-578-121 | BEARPAW INSTALLATION |
| 1           |             |             |             |             | D350-578-011 | Bearpaw Installation |
|             | 1           |             |             |             | D350-578-013 | Bearpaw Installation |
|             |             | 1           |             |             | D350-578-015 | Bearpaw Installation |
|             |             |             | 1           |             | D350-578-017 | Bearpaw Installation |
|             |             |             |             | 1           | D350-578-021 | Bearpaw Installation |
| 1           | 1           | 1           | 1           | 1           | D350-578-031 | Wearplate Kit        |